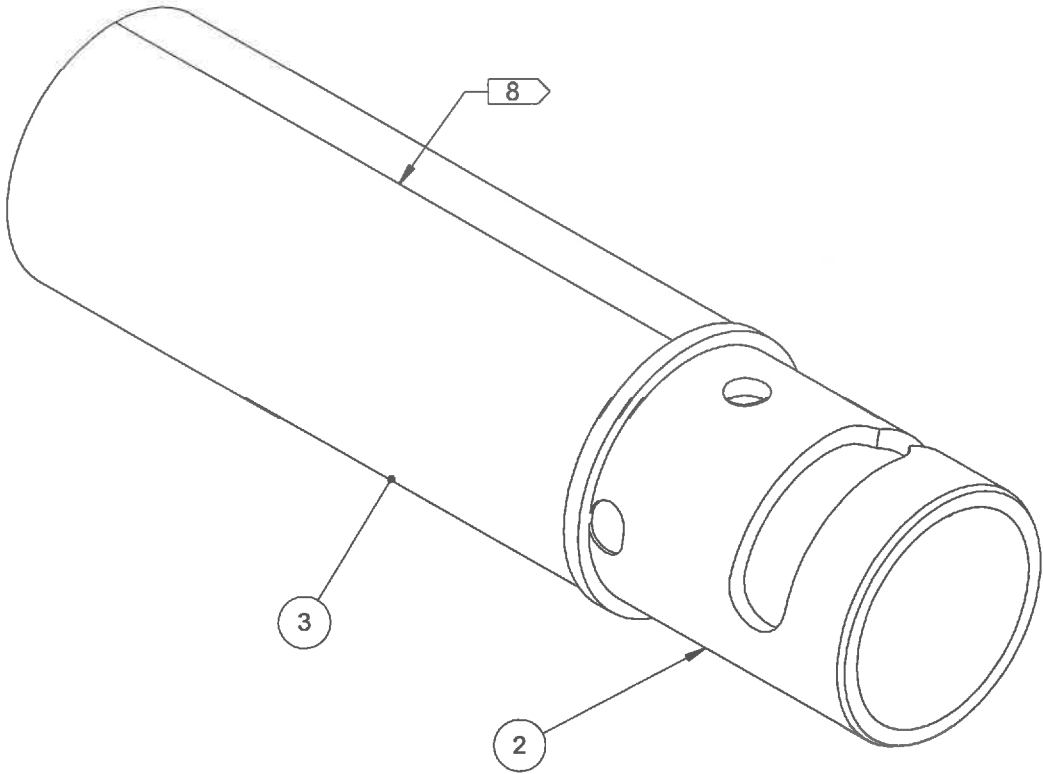


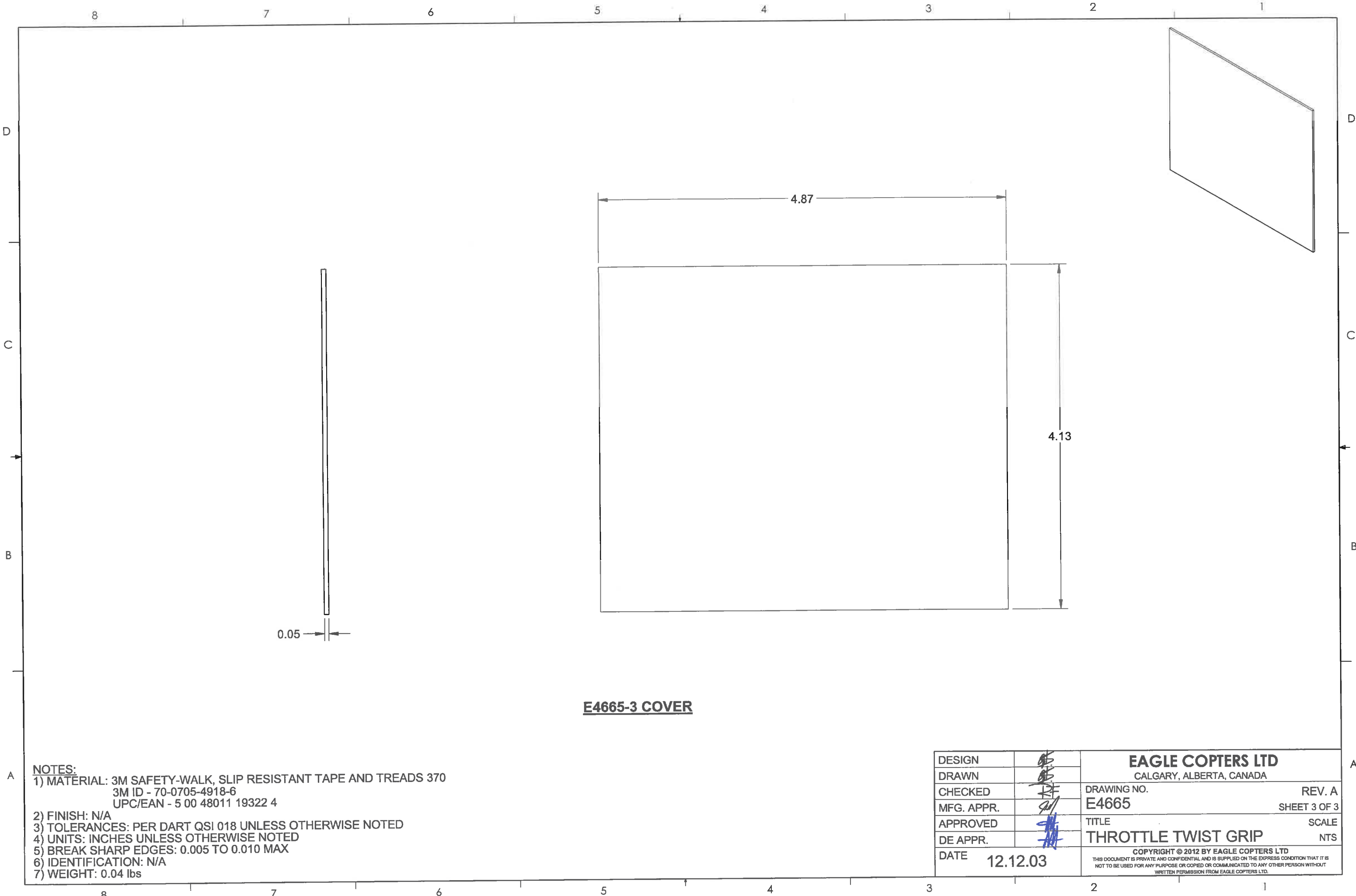
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4665-041	THROTTLE TWIST GRIP ASSEMBLY
2	1	E4665-1	THROTTLE TWIST GRIP
3	1	E4665-3	COVER



E4665-041 THROTTLE TWIST GRIP ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.87 lbs
8) TRIM ENDS OF COVER AS REQUIRED FOR FLUSH FIT

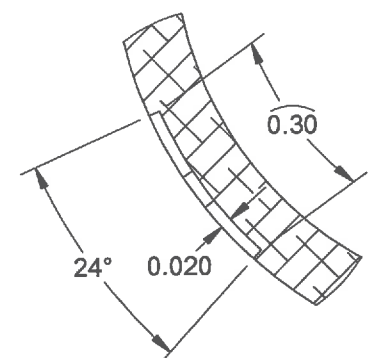
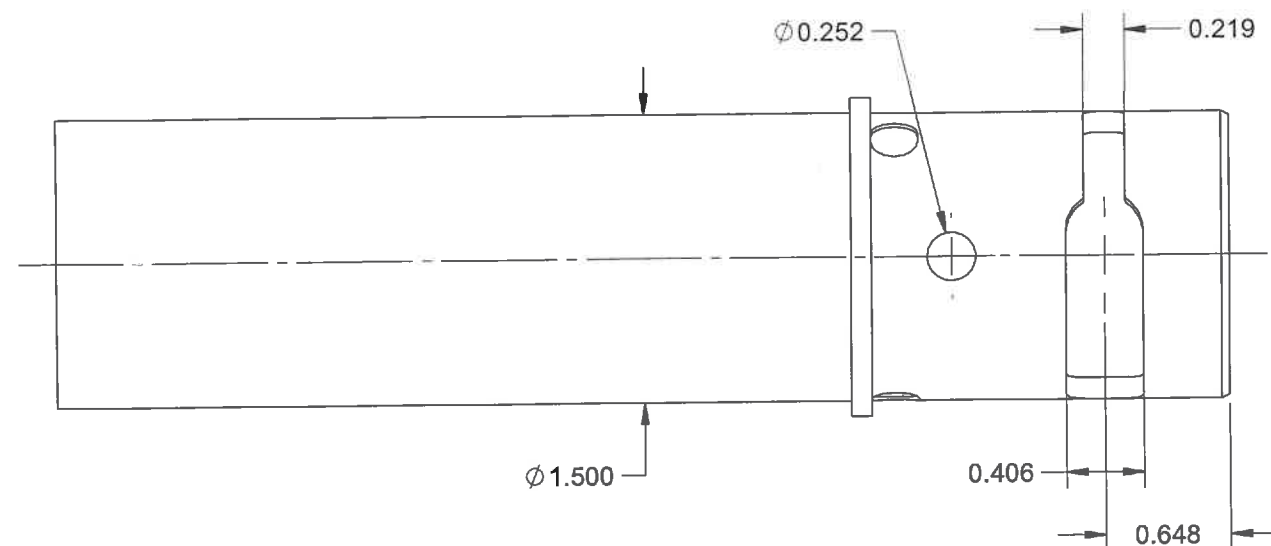
A	NEW ISSUE	BY	12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	JB		
CHECKED	JB	DRAWING NO.	REV. A
MFG. APPR.	JB	E4665	SHEET 1 OF 3
APPROVED	JB	TITLE	SCALE
DE APPR.	JB	THROTTLE TWIST GRIP	NTS
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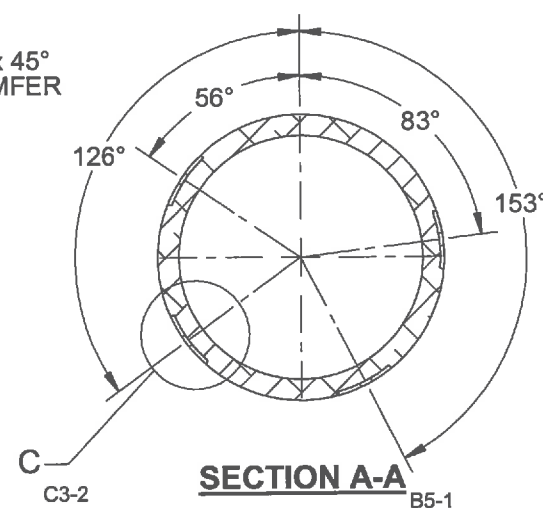
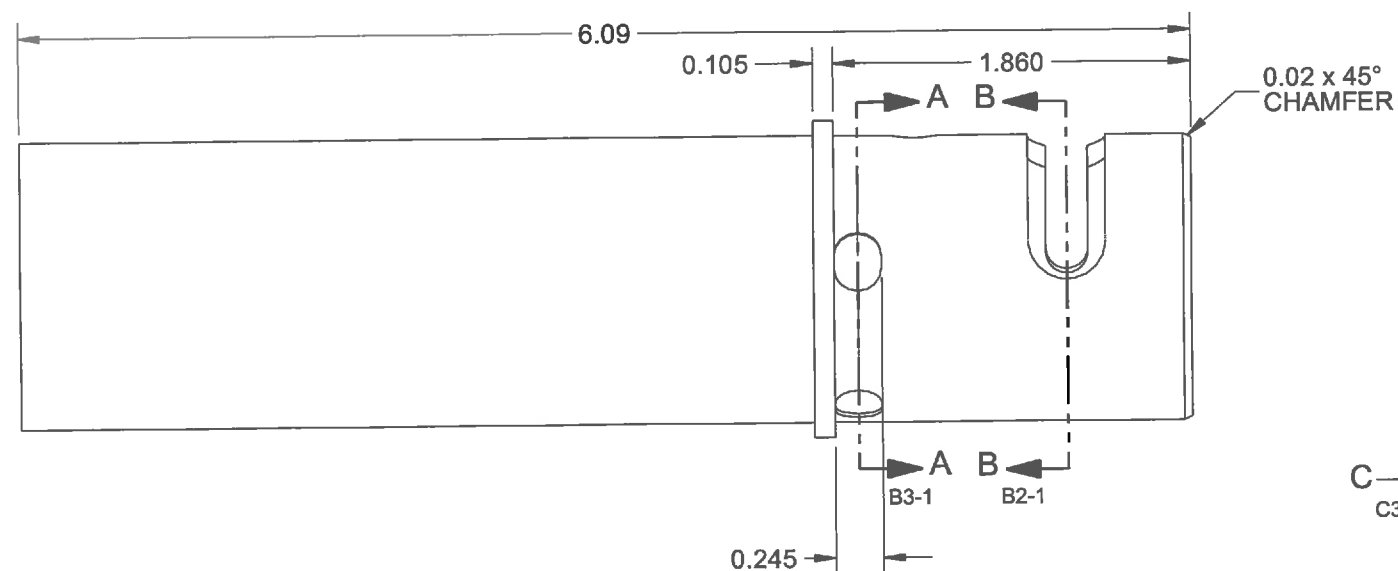
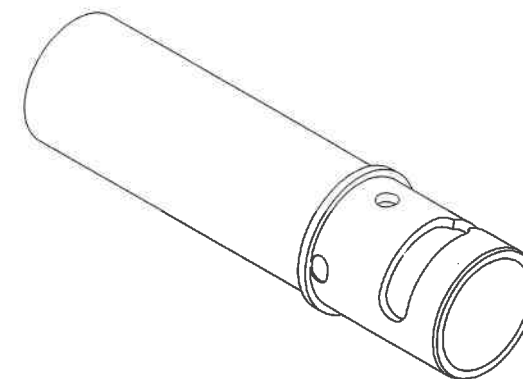
E4665-3 COVER

- NOTES:**
- 1) MATERIAL: 3M SAFETY-WALK, SLIP RESISTANT TAPE AND TREADS 370
3M ID - 70-0705-4918-6
UPC/EAN - 5 00 48011 19322 4
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.04 lbs

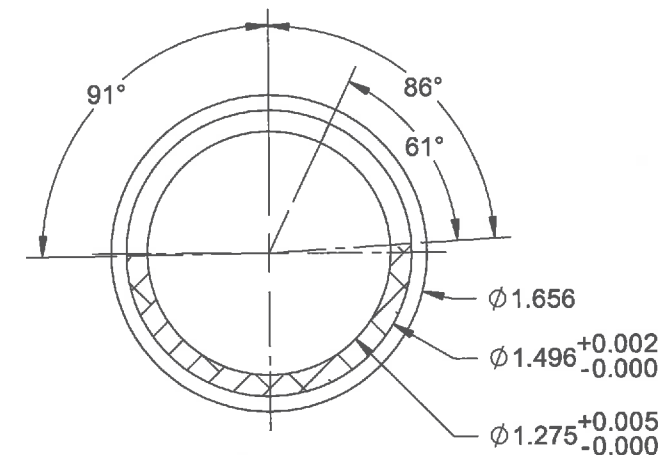
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MFG. APPR.		E4665	SHEET 3 OF 3
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DE APPR.		THROTTLE TWIST GRIP	NTS
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DETAIL C
B3-2



SECTION A-A
B5-1



SECTION B-B
B5-1

E4665-1 THROTTLE TWIST GRIP

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.83 lbs

DESIGN	<i>[Signature]</i>	EAGLE COPTERS LTD	
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	E4665	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	THROTTLE TWIST GRIP	NTS
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